

Safety data sheet

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BASF 3D Printing Safety data sheet according to Regulation (EC) No. 1907/2006 as amended from time to time.

Date / Revised: 13.07.2020 Date previous version: 26.03.2020 Product: **Ultrafuse ® 316L metal filament** Version: 4.0 Previous version: 3.0

(ID no. 11123987/SDS_GEN_EU/EN) Date of print 19.03.2021

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Ultrafuse ® 316L metal filament

1.2. Relevant identified uses of the substance or mixture and uses advised against Recommended use: 3D Printing, for industrial use only

1.3. Details of the supplier of the safety data sheet

<u>Company:</u> BASF 3D Printing Solutions B.V. Eerste Bokslootweg 17 7821 AT Emmen, Netherlands Contact address: BASF SE 67056 Ludwigshafen GERMANY

Telephone: +49 621 60-0 E-mail address: global.info@basf.com

1.4. Emergency telephone number

International emergency number: Telephone: +49 180 2273-112

SECTION 2: Hazards Identification

2.1. Classification of the substance or mixture

For the classification of the mixture the following methods have been applied: extrapolation on the concentration levels of the hazardous substances, on basis of test results and after evaluation of experts. The methodologies used are mentioned at the respective test results.

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According to Regulation (EC) No 1272/2008 [CLP]

No need for classification according to GHS criteria for this product.

2.2. Label elements

Globally Harmonized System, EU (GHS)

The product does not require a hazard warning label in accordance with GHS criteria. The dangerous ingredients are fixed in a polymer matrix.

2.3. Other hazards

According to Regulation (EC) No 1272/2008 [CLP]

If applicable information is provided in this section on other hazards which do not result in classification but which may contribute to the overall hazards of the substance or mixture. Upon mechanical treatment like e.g. cutting, grinding and/or polishing the product can release hazardous substances. Upon thermal and/or chemical treatment the product can release hazardous substances.

SECTION 3: Composition/Information on Ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Chemical nature

polymer blend based on: Alloy, metal powder encapsulated, in a polymer matrix

<u>Hazardous ingredients (GHS)</u> according to Regulation (EC) No. 1272/2008

nickel powder; [particle diameter < 1mm]

Page: 3/19 BASF 3D Printing Safety data sheet according to Regulation (EC) No. 1907/2006 as amended from time to time. Date / Revised: 13.07.2020 Version: 4.0 Date previous version: 26.03.2020 Previous version: 3.0 Product: Ultrafuse ® 316L metal filament (ID no. 11123987/SDS_GEN_EU/EN) Date of print 19.03.2021 Content (W/W): >= 7 % - < 20 % Skin Sens. 1 CAS Number: 7440-02-0 Carc. 2 EC-Number: 231-111-4 STOT RE 1 REACH registration number: 01-Aquatic Chronic 3 2119438727-29 H317, H351, H372, H412 cobalt Acute Tox. 4 (oral) Content (W/W): >= 0 % - < 1 %CAS Number: 7440-48-4 Resp. Sens. 1 EC-Number: 231-158-0 Skin Sens. 1 **REACH registration number: 01-**Carc. 1B (by inhalation) 2119517392-44 Repr. 2 (fertility) Aquatic Chronic 4 H302, H334, H317, H350i, H361f, H413 Differing classification according to current knowledge and the criteria given in Annex I of Regulation (EC) No. 1272/2008 Acute Tox. 4 (oral) Resp. Sens. 1B Skin Sens. 1A Carc. 1B (by inhalation) Repr. 2 (fertility) Aquatic Chronic 4 Chromium Content (W/W): >= 7 % - < 25 % CAS Number: 7440-47-3 Exception community workplace exposure limit EC-Number: 231-157-5 (see section 8) REACH registration number: 01-2119485652-31

For the classifications not written out in full in this section, including the hazard classes and the hazard statements, the full text is listed in section 16.

SECTION 4: First-Aid Measures

4.1. Description of first aid measures

Remove contaminated clothing.

If inhaled:

Remove the affected individual into fresh air and keep the person calm. Assist in breathing if necessary. If symptoms persist, seek medical advice.

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On skin contact:

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Wash thoroughly with soap and water Burns caused by molten material require hospital treatment. If irritation develops, seek medical attention.

On contact with eyes:

In case of contact with the eyes, rinse immediately for at least 15 minutes with plenty of water. If irritation develops, seek medical attention.

On ingestion: Keep patient calm, remove to fresh air. Immediate medical attention required.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms: (Further) symptoms and / or effects are not known so far

Hazards: No hazard is expected under intended use and appropriate handling.

4.3. Indication of any immediate medical attention and special treatment needed

Treatment: Treat according to symptoms (decontamination, vital functions), no known specific antidote.

SECTION 5: Fire-Fighting Measures

5.1. Extinguishing media Suitable extinguishing media: water spray, foam, dry powder

5.2. Special hazards arising from the substance or mixture

carbon oxides The substances/groups of substances mentioned can be released in case of fire.

5.3. Advice for fire-fighters

Special protective equipment: Wear a self-contained breathing apparatus.

Further information: Dispose of fire debris and contaminated extinguishing water in accordance with official regulations.

SECTION 6: Accidental Release Measures

Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Avoid the formation and build-up of dust - danger of dust explosion. Dust in sufficient concentration can result in an explosive mixture in air. Handle to minimize dusting and eliminate open flame and other sources of ignition.

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6.1. Personal precautions, protective equipment and emergency procedures No special precautions necessary.

6.2. Environmental precautions

Discharge into the environment must be avoided.

6.3. Methods and material for containment and cleaning up

For small amounts: Sweep/shovel up. For large amounts: Sweep/shovel up. Vacuum up spilled product. Reclaim for processing if possible. Ensure adequate ventilation. Avoid raising dust.

6.4. Reference to other sections

Information regarding exposure controls/personal protection and disposal considerations can be found in section 8 and 13.

SECTION 7: Handling and Storage

7.1. Precautions for safe handling

Avoid inhalation of dusts/mists/vapours. Ensure adequate ventilation. Provide suitable exhaust ventilation at the drying process and in the area surrounding the melt outlet of processing machines. Keep away from sources of ignition - No smoking. Take precautionary measures against static discharges. Avoid the formation and deposition of dust.

Protection against fire and explosion:

The product is not an oxidizer, not self-combustible and not explosive. Avoid dust formation. Dust in sufficient concentration can result in an explosive mixture in air. Handle to minimize dusting and eliminate open flame and other sources of ignition.

7.2. Conditions for safe storage, including any incompatibilities

Further information on storage conditions: Avoid deposition of dust.

Storage stability: Protect against moisture.

The packed product is not damaged by low temperatures or by frost.

Protect from temperatures above: 165 °C

Changes in the properties of the product may occur if substance/product is stored above indicated temperature for extended periods of time.

7.3. Specific end use(s)

For the relevant identified use(s) listed in Section 1 the advice mentioned in this section 7 is to be observed.

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SECTION 8: Exposure Controls/Personal Protection

8.1. Control parameters

Components with occupational exposure limits

7439-89-6: Iron 7440-47-3: Chromium TWA value 2 mg/m3 (OEL (EU)) indicative 7440-48-4: cobalt 7440-02-0: nickel powder; [particle diameter < 1mm]

Components with PNEC

7439-89-6: Iron

A PNEC could not be derived as no studies have been performed. The product is a naturally occuring substance, whose molecular structure is not supposed to have harmful effects.

7440-02-0: nickel

freshwater: 0.0036 mg/l freshwater: 0.0071 mg/l marine water: 0.0086 mg/l STP: 0.33 mg/l sediment (marine water): 109 mg/kg sediment (freshwater): 109 mg/kg oral (secondary poisoning): 5.0 mg/kg soil: 29.9 mg/kg

7440-48-4: cobalt

freshwater: 0.0006 mg/l marine water: 0.00236 mg/l sediment (freshwater): 9.5 mg/kg sediment (marine water): 9.5 mg/kg soil: 10.9 mg/kg STP: 0.37 mg/l

7439-96-5: Manganese

freshwater: 0.034 mg/l marine water: 0.0034 mg/l sediment (freshwater): 3.3 mg/kg sediment (marine water): 0.34 mg/kg soil: 3.4 mg/kg STP: 100 mg/l intermittent release: 0.028 mg/l

7440-47-3: Chromium

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sediment (freshwater): 205.7 mg/kg freshwater: 0.0065 mg/l soil: 21.1 mg/kg oral (secondary poisoning): No PNEC oral derived, as accumulation in organisms is not to be expected.

Components with DNEL

7439-89-6: Iron	worker: Long-term exposure - local effects, Inhalation: 3 mg/m3 consumer: Long-term exposure- systemic effects, oral: 0.71 mg/kg consumer: Long-term exposure - local effects, Inhalation: 1.5 mg/m3
7440-02-0: nickel	worker: Long-term exposure - systemic and local effects, Inhalation: 0.05 mg/m3 worker: Short-term exposure - local effects, Inhalation: 11.9 mg/m3 worker: Long-term exposure - local effects, dermal: 0.035 mg/cm2 consumer: Short-term exposure - systemic effects, oral: 0.012 mg/kg consumer: Short-term exposure - local effects, Inhalation: 0.8 mg/m3 consumer: Long-term exposure - systemic and local effects, Inhalation: 0.00006 mg/m3 consumer: Long-term exposure- systemic effects, oral: 0.02 mg/kg
7440-48-4: cobalt	worker: Long-term exposure - local effects, Inhalation: 0.04 mg/m3 consumer: Long-term exposure- systemic effects, oral: 0.0095 mg/kg consumer: Long-term exposure - local effects, Inhalation: 0.0063 mg/m3
7439-96-5: Mangar	nese worker: Long-term exposure- systemic effects, Inhalation: 0.2 mg/m3 worker: Long-term exposure- systemic effects, dermal: 0.00414 mg/kg consumer: Long-term exposure- systemic effects, Inhalation: 0.041 mg/m3 consumer: Long-term exposure- systemic effects, dermal: 0.0021 mg/kg

7440-47-3: Chromium

worker: Long-term exposure - local effects, Inhalation: 0.5 mg/m3 consumer: Long-term exposure - local effects, Inhalation: 0.027 mg/m3

8.2. Exposure controls

Personal protective equipment

Respiratory protection:

Breathing protection if breathable aerosols/dust are formed. Wear respiratory protection if ventilation is inadequate. Particle filter with medium efficiency for solid and liquid particles (e.g. EN 143 or 149, Type P2 or FFP2)

Hand protection:

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Date of print 19.03.2021 Use additional heat protection gloves when handling hot molten masses (EN 407), e.g. of textile or leather.

Eye protection: Safety glasses with side-shields (frame goggles) (e.g. EN 166)

Body protection:

Body protection must be chosen depending on activity and possible exposure, e.g. apron, protecting boots, chemical-protection suit (according to EN 14605 in case of splashes or EN ISO 13982 in case of dust).

General safety and hygiene measures

Wear protective clothing to prevent contact during mechanical processing and/or hot melt conditions. Store work clothing separately. Hands and/or face should be washed before breaks and at the end of the shift.

SECTION 9: Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Form: Colour: Odour: Odour threshold:	filament grey odourless
pH value:	not applicable
Melting point: Boiling point:	not applicable 165 °C
Flash point:	not applicable
Evaporation rate:	not applicable
Flammability:	The product is a non-volatile solid. not flammable
Lower explosion limit:	For solids not relevant for classification and labelling.
Upper explosion limit:	g.
	For solids not relevant for classification and labelling.
Ignition temperature:	not applicable
Vapour pressure:	not applicable
Density:	not applicable 5.4 - 5.8 g/cm3 (20 °C)

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Relative vapour density (air):	
	not applicable	
Solubility in water:	insoluble	
Partitioning coefficient n-		
	not applicable	
Self ignition:	not self-igniting	
Thermal decomposition:	No decomposition if stored and handled as prescribed/indicated.	
	Prolonged thermal loading can result in products of degradation being	
	given off.	
Viscosity, dynamic:		
N/2 11 /	not applicable	
Viscosity, kinematic:		
	not applicable, the product is a solid	
Explosion hazard:	not explosive	
	Product is not explosive, however a	
	dust explosion could result from an	
air / dust mixture.		
Fire promoting properties: not fire-propagating		
0.2 Other information	-	

9.2. Other information

Self heating ability:	It is not a substance capable of spontaneous heating.	
Radioactivity:		not radioactive for transport purposes
Bulk density:	5 - 6 kg/m3	
Hygroscopy:	Non-hygroscopic	
Solids content:	> 90 %	
Other Information:		
If necessary, information	n on other physical and chemical param	neters is indicated in this section.

SECTION 10: Stability and Reactivity

10.1. Reactivity

No hazardous reactions if stored and handled as prescribed/indicated.

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Corrosion to metals:	No corrosive effect on metal.	
Reactions with water/air:	Reaction with:	air
	Flammable gases:	no
	Toxic gases:	no
	Corrosive gases:	no
	Smoke or fog:	no
	Peroxides:	no
	Reaction with:	water
	Flammable gases:	no
	Toxic gases:	no
	Corrosive gases:	no
	Smoke or fog:	no
	Peroxides:	no
Formation of flammable gases:	Remarks:	Forms no flammable gases in the presence of water.

10.2. Chemical stability

The product is stable if stored and handled as prescribed/indicated.

10.3. Possibility of hazardous reactions

No hazardous reactions when stored and handled according to instructions.

10.4. Conditions to avoid

Avoid dust formation. Avoid deposition of dust.

10.5. Incompatible materials

Substances to avoid: oxidizing agents

10.6. Hazardous decomposition products

Thermal decomposition products: Prolonged thermal loading can result in products of degradation being given off.

SECTION 11: Toxicological Information

11.1. Information on toxicological effects

Acute toxicity

Assessment of acute toxicity: Contact with molten product may cause thermal burns. Page: 10/19

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Experimental/calculated data: (oral):No applicable information available.

(by inhalation): The inhalation of dusts represents a potential acute hazard.

(dermal):No applicable information available.

Information on: Iron Assessment of acute toxicity: Virtually nontoxic after a single ingestion. Virtually nontoxic by inhalation. The product has not been fully tested. The statements have been derived in parts from products of a similar structure or composition.

Irritation

Assessment of irritating effects: May cause mechanical irritation.

Experimental/calculated data: Skin corrosion/irritation: May cause mechanical irritation.

Serious eye damage/irritation: May cause mechanical irritation.

Information on: Iron Assessment of irritating effects: Not irritating to the skin. Not irritating to the eyes. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

Respiratory/Skin sensitization

Assessment of sensitization:

The chemical structure does not suggest a sensitizing effect. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

Information on: nickel Assessment of sensitization: Sensitization after skin contact possible.

Information on: cobalt Assessment of sensitization: May cause sensitization by inhalation. May cause sensitization by skin contact.

Germ cell mutagenicity

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Assessment of mutagenicity:

The chemical structure does not suggest a specific alert for such an effect. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

Information on: Iron Assessment of mutagenicity: Most of the results from the available studies show no evidence of a mutagenic effect.

Carcinogenicity

Assessment of carcinogenicity:

The chemical structure does not suggest a specific alert for such an effect. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

Information on: nickel

Assessment of carcinogenicity:

The results of various animal studies gave no indication of a carcinogenic effect. IARC (International Agency for Research on Cancer) has classified this substance as group 2B (The agent is possibly carcinogenic to humans).

Information on: cobalt

Assessment of carcinogenicity:

In long-term studies in rats and mice in which the substance was given by inhalation, a carcinogenic effect was observed. IARC (International Agency for Research on Cancer) has classified this substance as group 2B (The agent is possibly carcinogenic to humans).

Reproductive toxicity

Assessment of reproduction toxicity:

The chemical structure does not suggest a specific alert for such an effect. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

Information on: cobalt Assessment of reproduction toxicity: The results of animal studies suggest a fertility impairing effect.

Developmental toxicity

Assessment of teratogenicity:

The chemical structure does not suggest a specific alert for such an effect. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

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Information on: cobalt Assessment of teratogenicity: Tests underway; results are still not available.

Specific target organ toxicity (single exposure)

Remarks: Based on available Data, the classification criteria are not met.

Repeated dose toxicity and Specific target organ toxicity (repeated exposure)

Assessment of repeated dose toxicity:

Repeated exposure to the substance by dermal administration leads to effects similar to those found after single exposure. Repeated exposure to the substance by inhalative administration leads to effects similar to those found after single exposure. Repeated exposure to the substance by oral administration leads to effects similar to those found after single exposure. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

Information on: nickel Assessment of repeated dose toxicity: The substance may cause damage to the lung after repeated inhalation.

Information on: Manganese

Assessment of repeated dose toxicity: The substance may cause damage to the central nervous system after repeated inhalation of high doses.

Information on: cobalt Assessment of repeated dose toxicity: The substance may cause increase in lung mass and lung tissue changes after repeated inhalation.

Aspiration hazard

No aspiration hazard expected.

Other relevant toxicity information

The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

SECTION 12: Ecological Information

12.1. Toxicity

Assessment of aquatic toxicity:

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Date of print 19.03.2021 There is a high probability that the product is not acutely harmful to aquatic organisms. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

Information on: Chromium Assessment of aquatic toxicity: There is a high probability that the product is not acutely harmful to aquatic organisms. No toxic effects occur within the range of solubility.

12.2. Persistence and degradability

Assessment biodegradation and elimination (H2O): The product is not very soluble in water and can thus be removed from water mechanically in suitable effluent treatment plants.

Information on: Chromium Assessment biodegradation and elimination (H2O): Not applicable for inorganic substances.

12.3. Bioaccumulative potential

Bioaccumulation potential:

The product has not been tested. Because of the product's consistency and low water solubility, bioavailability is improbable.

Information on: Chromium Assessment bioaccumulation potential: Does not significantly accumulate in organisms.

12.4. Mobility in soil

Assessment transport between environmental compartments: Adsorption in soil: Adsorption to solid soil phase is possible.

12.5. Results of PBT and vPvB assessment

According to Annex XIII of Regulation (EC) No.1907/2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH): The product does not contain a substance fulfilling the PBT (persistent/bioaccumulative/toxic) criteria or the vPvB (very persistent/very bioaccumulative) criteria.

12.6. Other adverse effects

The product does not contain substances that are listed in Regulation (EC) 1005/2009 on substances that deplete the ozone layer.

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12.7. Additional information

The product contains: The product contains the heavy metals listed in Section 3 and/or Section 8, which are fixed in a polymer matrix.

Add. remarks environm. fate & pathway: The product has not been tested. The statements on environmental fate and pathway have been derived from the properties of the individual components.

Other ecotoxicological advice:

The product has not been tested. The statements on ecotoxicology have been derived from the properties of the individual components.

The product has been assessed on the basis of the components' available data. To some extent data gaps exist for individual components. According to our present knowledge and experience dangers which are not covered by the current labeling are not to be expected.

SECTION 13: Disposal Considerations

13.1. Waste treatment methods

Dispose of in accordance with national, state and local regulations.

Contaminated packaging: Dispose of in accordance with national, state and local regulations.

SECTION 14: Transport Information

Land transport

ADR

Not classified as a dangerous good under transport regulationsUN number:Not applicableUN proper shipping name:Not applicableTransport hazard class(es):Not applicablePacking group:Not applicableEnvironmental hazards:Not applicableSpecial precautions forNone known

RID

user

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Date of print 19.03.2021 Not classified as a dangerous good under transport regulations Not applicable UN proper shipping name: Not applicable Transport hazard class(es): Not applicable Not applicable Environmental hazards: Not applicable Special precautions for None known

Inland waterway transport ADN

UN number:

Packing group:

user

Not classified as a dangerous good under transport regulations UN number: Not applicable UN proper shipping name: Not applicable Transport hazard class(es): Not applicable Not applicable Packing group: Not applicable Environmental hazards: Special precautions for None known user:

Transport in inland waterway vessel Not evaluated

Sea transport

IMDG

	Not classified as a dangerous good under transport regulations
UN number:	Not applicable
UN proper shipping name:	Not applicable
Transport hazard class(es):	Not applicable
Packing group:	Not applicable
Environmental hazards:	Not applicable
Special precautions for	None known
user	

Air transport

IATA/ICAO

	Not classified as a dangerous good under transport regulations
UN number:	Not applicable
UN proper shipping name:	Not applicable

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Transport hazard class(es):Not applicablePacking group:Not applicableEnvironmental hazards:Not applicableSpecial precautions forNone knownuserNone known

14.1. UN number

See corresponding entries for "UN number" for the respective regulations in the tables above.

14.2. UN proper shipping name

See corresponding entries for "UN proper shipping name" for the respective regulations in the tables above.

14.3. Transport hazard class(es)

See corresponding entries for "Transport hazard class(es)" for the respective regulations in the tables above.

14.4. Packing group

See corresponding entries for "Packing group" for the respective regulations in the tables above.

14.5. Environmental hazards

See corresponding entries for "Environmental hazards" for the respective regulations in the tables above.

14.6. Special precautions for user

See corresponding entries for "Special precautions for user" for the respective regulations in the tables above.

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Regulation:	Not evaluated
Shipment approved:	Not evaluated
Pollution name:	Not evaluated
Pollution category:	Not evaluated
Ship Type:	Not evaluated

SECTION 15: Regulatory Information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Prohibitions, Restrictions and Authorizations

Annex XVII of Regulation (EC) No 1907/2006: Number on List: 27

Directive 2012/18/EU - Control of Major Accident Hazards involving dangerous substances (EU): Listed in above regulation: no

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15.2. Chemical Safety Assessment

Advice on product handling can be found in sections 7 and 8 of this safety data sheet.

SECTION 16: Other Information

Full text of the classifications, including the hazard classes and the hazard statements, if mentioned in section 2 or 3:

Skin Sens.	Skin sensitization
Carc.	Carcinogenicity
STOT RE	Specific target organ toxicity — repeated exposure
Aquatic Chronic	Hazardous to the aquatic environment - chronic
Acute Tox.	Acute toxicity
Resp. Sens.	Respiratory sensitization
Repr.	Reproductive toxicity
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.
H372	Causes damage to organs through prolonged or repeated exposure.
H412	Harmful to aquatic life with long lasting effects.
H302	Harmful if swallowed.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H350i	May cause cancer by inhalation.
H361f	Suspected of damaging fertility.
H413	May cause long lasting harmful effects to aquatic life.

Abbreviations

ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road. ADN = The European Agreement concerning the International Carriage of Dangerous Goods by Inland waterways. ATE = Acute Toxicity Estimates. CAO = Cargo Aircraft Only. CAS = Chemical Abstract Service. CLP = Classification, Labelling and Packaging of substances and mixtures. DIN = German national organization for standardization. DNEL = Derived No Effect Level. EC50 = Effective concentration median for 50% of the population. EC = European Community. EN = European Standards. IARC = International Agency for Research on Cancer. IATA = International Air Transport Association. IBC-Code = Intermediate Bulk Container code. IMDG = International Maritime Dangerous Goods Code. ISO = International Organization for Standardization. STEL = Short-Term Exposure Limit. LC50 = Lethal concentration median for 50% of the population. LD50 = Lethal dose median for 50% of the population. TLV = Threshold Limit Value. MARPOL = The International Convention for the Prevention of Pollution from Ships. NEN = Dutch Norm. NOEC = No Observed Effect Concentration. OEL = Occupational Exposure Limit. OECD = Organization for Economic Cooperation and Development. PBT = Persistent, Bioaccumulative and Toxic. PNEC = Predicted No Effect Level. PPM = Parts per million. RID = The European Agreement concerning the International Carriage of Dangerous Goods by Rail. TWA = Time Weight Average. UN-number = UN number at transport. vPvB = very Persistent and very Bioaccumulative.

The data contained in this safety data sheet are based on our current knowledge and experience and describe the product only with regard to safety requirements. This safety data sheet is neither a

BASF 3D Printing Safety data sheet according to Regulation (EC) No. 1907/2006 as amended from time to time. Date / Revised: 13.07.2020 Version: 4.0 Date previous version: 26.03.2020 Product: Ultrafuse ® 316L metal filament

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Vertical lines in the left hand margin indicate an amendment from the previous version.